

ASAP

Dart Aerospace Ltd.

Date: Friday, 1/5/2007 10:11:20 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : IDLE STOP PLATE
Job Number : 30184	
Estimate Number : 12629	
P.O. Number : N/A	Part Number : D2127251009
This Issue : 1/5/2007 S.O. No. : N/A	Drawing Number : D212-725-1 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : <i>[Signature]</i> 07-01-05	Due Date : 1/12/2007 Qty: 8 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est Rev:A New Issue 07-01-05 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0500X06000	6061-T6 Bar .50" x 6.0"
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Comment: Qty.: 0.7875 f(s)/Unit Total : 6.3000 f(s)
 6061-T6 Bar .50" x 6.0"
 Batch: M101919

ml 07/01/06 8

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW
 Cut blank 8900" long

ml 07/01/06 8

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1
 Machine as per Folio FA661 and Dwg D212-725-1
 Deburr

JL 07/01/06 8

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

JL 07/01/06 8

5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

ml 07/01/07 8

6.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1
 Chemical Conversion Coat as per QSI 005 4.1

a.m 07/01/08 8

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: IDLE STOP PLATE

Job Number: 30184

Part Number: D2127251009

Job Number:



Seq. #:	Machine Or Operation:	Description :
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7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

07/01/08 (8)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

07/01/08 (8) pkg for E296

9.0

QC21

FINAL INSPECTION/W/O RELEASE



(8)

Comment: FINAL INSPECTION/W/O RELEASE

07/01/09

Job Completion



U 07-01-09

FIRST ARTICLE INSPECTION CHECKLIST

<input checked="" type="checkbox"/>	First Article	<input checked="" type="checkbox"/>	Prototype
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[illegible]

Measured by: J.L.	Audited by: MS	Prototype Approval:
Date: 07/01/07	Date: 07/01/07	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	